

RELIABILITY REPORT
FOR

DS1002, Rev A3

Dallas Semiconductor

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Conclusion:

The following qualification successfully meets the quality and reliability standards required of all Dallas Semiconductor products and processes:

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In addition, Dallas Semiconductor's continuous reliability monitor program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards. The current status of the reliability monitor program can be viewed at <http://www.maxim-ic.com/TechSupport/dsreliability.html>.

Device Description:

A description of this device can be found in the product data sheet. You can find the product data sheet at http://dbserv.maxim-ic.com/l_datasheet3.cfm.

Reliability Derating:

The Arrhenius model will be used to determine the acceleration factor for failure mechanisms that are temperature accelerated.

$$AfT = \exp((Ea/k) * (1/Tu - 1/Ts)) = tu/ts$$

AfT = Acceleration factor due to Temperature
tu = Time at use temperature (e.g. 55°C)
ts = Time at stress temperature (e.g. 125°C)
k = Boltzmann's Constant (8.617 x 10⁻⁵ eV/°K)
Tu = Temperature at Use (°K)
Ts = Temperature at Stress (°K)
Ea = Activation Energy (e.g. 0.7 eV)

The activation energy of the failure mechanism is derived from either internal studies or industry accepted standards, or activation energy of 0.7eV will be used whenever actual failure mechanisms or their activation energies are unknown. All deratings will be done from the stress ambient temperature to the use ambient temperature.

An exponential model will be used to determine the acceleration factor for failure mechanisms, which are voltage accelerated.

$$AfV = \exp(B * (Vs - Vu))$$

AfV = Acceleration factor due to Voltage
Vs = Stress Voltage (e.g. 7.0 volts)
Vu = Maximum Operating Voltage (e.g. 5.5 volts)
B = Constant related to failure mechanism type (e.g. 1.0, 2.4, 2.7, etc.)

The Constant, B, related to the failure mechanism is derived from either internal studies or industry accepted standards, or a B of 1.0 will be used whenever actual failure mechanisms or their B are unknown. All deratings will be done from the stress voltage to the maximum operating voltage. Failure rate data from the operating life test is reported using a Chi-Squared statistical model at the 60% or 90% confidence level (Cf).

The failure rate, Fr, is related to the acceleration during life test by:

$$Fr = X / (ts * AfV * AfT * N * 2)$$

X = Chi-Sq statistical upper limit
N = Life test sample size

Failure Rates are reported in FITs (Failures in Time) or MTTF (Mean Time To Failure). The FIT rate is related to MTTF by:

$$MTTF = 1/Fr$$

NOTE: MTTF is frequently used interchangeably with MTBF.

The calculated failure rate for this device/process is:

FAILURE RATE: **MTTF (YRS): 172511** **FITS: 0.7**

The parameters used to calculate this failure rate are as follows:

Cf: 60% **Ea: 0.7** **B: 0** **Tu: 25 °C** **Vu: 5.5 Volts**

The reliability data follows. At the start of this data is the device information. The next section is the detailed reliability data for each stress. The reliability data section includes the latest data available and may contain some generic data.

Device Information:

Process: D6W-1P2M,HPVt,E2,TCZ PBL:GOI
 Passivation: Passivation w/Nov TEOS Oxide-Nitride
 Die Size: 48 x 70
 Number of Transistors: 0
 Interconnect: Aluminum / 1% Silicon / 0.5% Copper
 Gate Oxide Thickness: 150 Å

LOW TEMPERATURE OPERATING LIFE

DESCRIPTION	DATE	CODE	CONDITION	READPOINT	QTY	FAILS	FA#
BIASED BAKE	9905		-20C, 6.0 VOLTS	1000 HRS	77	0	
BIASED BAKE	0017		-20C, 6.0 VOLTS	1000 HRS	77	0	
BIASED BAKE	0017		-20C, 6.0 VOLTS	1000 HRS	77	0	
Total:						0	

OPERATING LIFE

DESCRIPTION	DATE	CODE	CONDITION	READPOINT	QTY	FAILS	FA#
INFANT LIFE	9905		125C, 6.0 VOLTS	48 HRS	347	0	
HIGH VOLTAGE LIFE	9905		125C, 6.0 VOLTS	1000 HRS	116	0	
HIGH VOLTAGE LIFE	9950		125C, 6.0 VOLTS	1000 HRS	256	0	
HIGH VOLTAGE LIFE	9950		125C, 6.0 VOLTS	1000 HRS	256	0	
INFANT LIFE	0017		125C, 6.0 VOLTS	54 HRS	347	0	
HIGH VOLTAGE LIFE	0017		125C, 6.0 VOLTS	1000 HRS	116	0	
INFANT LIFE	0017		125C, 6.0 VOLTS	54 HRS	347	0	
HIGH VOLTAGE LIFE	0017		125C, 6.0 VOLTS	1000 HRS	116	0	
HIGH VOLTAGE LIFE	0126		125C, 6.0 VOLTS	1000 HRS	77	0	
HIGH VOLTAGE LIFE	0132		125C, 6.0 VOLTS	1000 HRS	77	0	
HIGH VOLTAGE LIFE	0230		125C, 6.0 VOLTS	1000 HRS	80	0	
HIGH VOLTAGE LIFE	0243		125C, 6.0 VOLTS	1000 HRS	80	0	

HIGH TEMP OP LIFE	0312	125C, 5.5 VOLTS	1000 HRS	80	0
HIGH TEMP OP LIFE	0323	125C, 5.5 VOLTS	1000 HRS	80	0
HIGH TEMP OP LIFE	0333	125C, 5.5 VOLTS	1000 HRS	80	0
Total:				0	0

STORAGE LIFE

DESCRIPTION	DATE CODE	CONDITION	READPOINT	QTY	FAILS	FA#
STORAGE LIFE	9905	150C	1000 HRS	77	0	
STORAGE LIFE	0017	150C	1000 HRS	77	0	
STORAGE LIFE	0017	150C	1000 HRS	77	0	
Total:				0	0	

TEMPERATURE CYCLE

DESCRIPTION	DATE CODE	CONDITION	READPOINT	QTY	FAILS	FA#
TEMP CYCLE	9905	-55C TO 125C	1000 CYS	77	0	
TEMP CYCLE	0017	-55C TO 125C	1000 CYS	77	0	
TEMP CYCLE	0017	-55C TO 125C	1000 CYS	77	0	
TEMP CYCLE	0126	-55C TO 125C	1000 CYS	40	0	
TEMP CYCLE	0132	-55C TO 125C	1000 CYS	40	0	
TEMP CYCLE	0230	-55C TO 125C	1000 CYS	40	0	
TEMP CYCLE	0243	-55C TO 125C	1000 CYS	40	0	
TEMP CYCLE	0312	-55C TO 125C	1000 CYS	40	0	
TEMP CYCLE	0323	-55C TO 125C	1000 CYS	40	0	
TEMP CYCLE	0333	-55C TO 125C	1000 CYS	40	0	
Total:				0	0	

TEMPERATURE HUMIDITY BIAS

DESCRIPTION	DATE CODE	CONDITION	READPOINT	QTY	FAILS	FA#
BIASED MOISTURE	0126	85/85, 5.5 VOLTS	1000 HRS	77	0	
BIASED MOISTURE	0132	85/85, 5.5 VOLTS	1000 HRS	77	0	
BIASED MOISTURE	0230	85/85, 5.5 VOLTS	1000 HRS	77	0	
BIASED MOISTURE	0243	85/85, 5.5 VOLTS	1000 HRS	77	0	
BIASED MOISTURE	0312	85/85, 5.5 VOLTS	1000 HRS	77	0	
BIASED MOISTURE	0323	85/85, 5.5 VOLTS	1000 HRS	77	0	
BIASED MOISTURE	0333	85/85, 5.5 VOLTS	1000 HRS	77	0	
Total:				0	0	

UNBIASED MOISTURE RESISTANCE

DESCRIPTION	DATE CODE	CONDITION	READPOINT	QTY	FAILS	FA#
AUTOCLAVE	0126	121C, 2 ATM STEAM, UNBIASED	168 HRS	40	0	
AUTOCLAVE	0132	121C, 2 ATM STEAM, UNBIASED	168 HRS	39	0	
AUTOCLAVE	0230	121C, 2 ATM STEAM, UNBIASED	168 HRS	40	0	

AUTOCLAVE	0243	121C, 2 ATM STEAM, UNBIASED	168	HRS	40	0
AUTOCLAVE	0312	121C, 2 ATM STEAM, UNBIASED	168	HRS	39	0
AUTOCLAVE	0323	121C, 2 ATM STEAM, UNBIASED	168	HRS	40	0
AUTOCLAVE	0333	121C, 2 ATM STEAM, UNBIASED	168	HRS	40	0
				Total:		0

FAILURE RATE: **MTTF (YRS): 172511** **FITS: 0.7**