

\*\*\* MATERIAL SAFETY DATA SHEET \*\*\*

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME..... ABLETHERM® 8600 Adhesive  
 SYNONYM NAME(S)..... Modified Di-ester Resin

Ablestik Laboratories  
 Subsidiary of National Starch and Chemical Company  
 20021 Susana Road  
 Rancho Dominguez, CA 90221  
 USA

Emergency telephone numbers:  
 For U.S., Canada and the U.S. Virgin Islands: 1 - 800 - 424 - 9300  
 (24hours, CHEMTREC)

For calls originating elsewhere: 703-527-3887 (Collect calls are accepted)

2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>COMPONENT</u>	<u>CAS NUMBER</u>	<u>CONCENTRATION RANGE (%)</u>
Di-ester resin	Proprietary	1-5
Functionalized ester	Proprietary	5-10
Polymeric compound	Proprietary	1-5
Silver	7440-22-4	60-100

3. HAZARDS IDENTIFICATION

Emergency Overview

Silver paste.

Warning! May cause eye and skin irritation.

May cause skin sensitization. Risk of sensitization depends on duration and level of exposure.

EYE.....	Irritating, and will injure eye tissue if not removed promptly.
SKIN CONTACT.....	Irritating to the skin. May be absorbed through the skin. May cause skin sensitization, a partial or whole-body dermatitic rash experienced after exposure, however minimal.
INHALATION.....	Irritating and/or toxic vapors may be released at elevated temperatures. Vapors may be irritating to respiratory system and nasal passages.
INGESTION.....	No specific data are available.

## \*\*\* MATERIAL SAFETY DATA SHEET \*\*\*

---

4. FIRST-AID MEASURES

---

EYE.....	Immediately flush eyes with large amounts of water for at least 15 minutes, lifting upper and lower lids. If irritation persists, get medical attention.
SKIN CONTACT.....	Flush exposed areas thoroughly with water until all chemical is removed. Remove contaminated clothing and launder before reuse. If irritation persists, get medical attention.
INHALATION.....	Remove to fresh air. Get medical attention if irritation persists.
INGESTION.....	Get medical attention.

---

5. FIREFIGHTING MEASURES

---

AUTOIGNITION.....	Not available
FLASH POINT.....	Not available
EXTINGUISHING MEDIA.....	Foam; CO2; Dry chemical
SPECIAL FIREFIGHTING PROCEDURES....	Fire fighters should be equipped with self-contained breathing apparatus to protect against potentially toxic and irritating fumes
FIRE & EXPLOSION HAZARDS.....	Emits toxic fumes under fire conditions.
UPPER EXPLOSION LIMIT (%).....	Not Available
LOWER EXPLOSION LIMIT (%).....	Not Available

---

6. ACCIDENTAL RELEASE MEASURES

---

SPILL AND LEAK PROCEDURES.....	Scrape up and place in suitably labeled container for disposal.
--------------------------------	---

---

7. HANDLING AND STORAGE

---

STORAGE TEMPERATURE.....	- 40° C
SPECIAL SENSITIVITY.....	Heat
HANDLING/STORAGE.....	Empty containers may contain product residue; follow MSDS and label warnings even after they have been emptied.
VENTILATION REQUIREMENTS.....	Vent curing oven to outdoors.

\*\*\* MATERIAL SAFETY DATA SHEET \*\*\*

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<u>COMPONENT</u>	<u>EXPOSURE LIMITS</u>
Silver	OSHA: PEL-TWA; 0.01 mg/m <sup>3</sup> ACGIH: TLV-TWA; 0.1 mg/m <sup>3</sup>
VENTILATION REQUIREMENTS.....	Vent curing oven to outdoors.
EYE PROTECTION REQUIREMENTS.....	Wear safety glasses with side shields.
GLOVE REQUIREMENTS.....	Employee must wear appropriate protective gloves to prevent contact with this substance.
CLOTHING REQUIREMENTS.....	Employee must wear appropriate protective clothing and equipment to prevent any possibility of skin contact with this substance.
CHANGE/REMOVAL OF CLOTHING.....	If product is spilled on clothes, remove immediately and launder before reuse.
WASH REQUIREMENTS.....	If contact has occurred, wash with soap and water before eating.
RESPIRATOR REQUIREMENTS.....	NIOSH approved respirator if required. Self-contained breathing apparatus in emergency and non-routine situations.

9. PHYSICAL AND CHEMICAL PROPERTIES

PURE SUBSTANCE OR MIXTURE.....	Mixture
PHYSICAL FORM.....	Paste
APPEARANCE/ODOR.....	Silver
ODOR THRESHOLD.....	Not available
PH AS IS.....	Not available
BOILING POINT.....	Not available
MELTING/FREEZING POINT.....	Not available
SOLUBILITY IN WATER.....	Insoluble
PARTITION COEFFICIENT (n-octanol/water).....	Not available
SPECIFIC GRAVITY (WATER=1).....	3.2
BULK DENSITY.....	Not available
EVAPORATION RATE.....	Not available
VAPOR PRESSURE (mmHg).....	Not available
VAPOR DENSITY (air = 1).....	Not available
VISCOSITY.....	Not available
VOLATILES.....	Not available
VOLATILE ORGANIC COMPOUNDS.....	Not available
AUTOIGNITION.....	Not available
FLASH POINT.....	Not available
OXIDIZING PROPERTIES.....	Not available

\*\*\* MATERIAL SAFETY DATA SHEET \*\*\*

10. STABILITY AND REACTIVITY

STABILITY.....	Stable
MATERIALS TO AVOID.....	Oxidizing agents, acids, and alkaline materials.
HAZARDOUS DECOMPOSITION PRODUCTS...	Carbon dioxide, carbon monoxide, oxides of nitrogen and unknown organics. Thermal decomposition products are hazardous and/or toxic.

11. TOXICOLOGICAL INFORMATION

CHRONIC (LONG TERM) EFFECTS OF EXPOSURE

ROUTE OF ENTRY.....	Skin, Inhalation
EFFECTS OF CHRONIC EXPOSURE.....	Repeated exposure may cause skin sensitization. The toxicological properties of this product have not been fully evaluated Use of good industrial hygiene practices is required. Avoid direct contact with skin or eyes. Do not ingest or inhale.
TARGET ORGANS.....	Skin
CARCINOGEN.....	No
SENSITIZER.....	Yes

12. ECOLOGICAL INFORMATION

Not available.

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHODS.....	Waste disposal should be in accordance with existing federal, state and local environmental regulations.
EMPTY CONTAINER WARNINGS.....	Empty containers may contain product residue; follow MSDS and label warnings even after they have been emptied.

14. TRANSPORTATION INFORMATION

DOT INFORMATION

DOT SHIPPING NAME..... Not regulated

\*\*\* MATERIAL SAFETY DATA SHEET \*\*\*

UN/ID Number.....	NA
Class .....	NA
Packaging Group .....	NA
Subsidiary risk .....	NA
Label .....	NA

15. REGULATORY INFORMATION

TSCA..... All components are in compliance with TSCA requirements.

STATE LAWS..... WARNING: This product contains the following chemical known to the State of California to cause cancer: Benzene is present in trace amounts.

WARNING: This product contains the following chemicals known to the State of California to cause birth defects or other reproductive harm: N-Methyl-2-pyrrolidinone, Toluene and Benzene are present in trace amounts.

SARA/TITLE III, THIS PRODUCT CONTAINS (OR IS) A TOXIC CHEMICAL FOR ROUTINE ANNUAL CHEMICAL RELEASE REPORTING UNDER SECTION 313:

Silver

The information given and the recommendations made herein apply to our product(s) alone and are not combined with other product(s). Such are based on our research and on data from other reliable sources and are believed to be accurate. No guaranty of accuracy is made. It is the purchaser's responsibility before using any product to verify this data under their own operating conditions and to determine whether the product is suitable for their purposes.

16. OTHER INFORMATION

MSDS DATE..... June 8, '04  
CHANGES SINCE PREVIOUS ISSUE..... -

FOR REGULATORY INFORMATION, CONTACT:

Health & Safety Coordinator  
Ablestik Laboratories  
National Starch & Chemical Company  
20021 Susana Road  
Rancho Dominguez, CA 90221  
USA

Telephone: 310-764-4600  
FAX: 310-763-2725